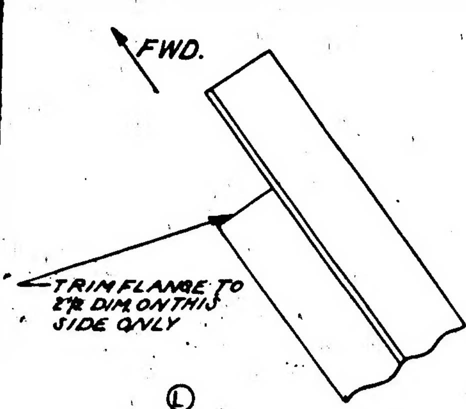
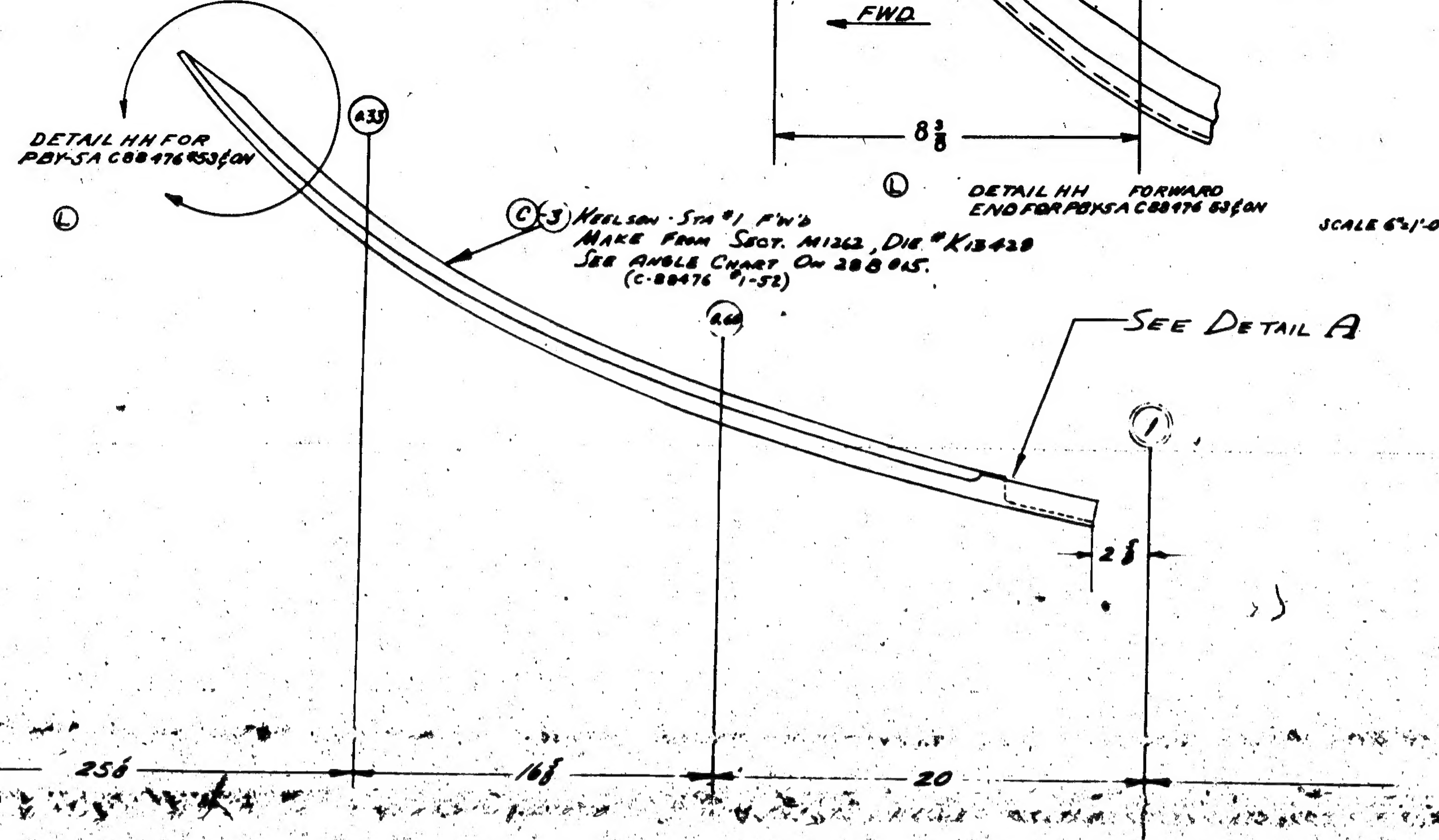


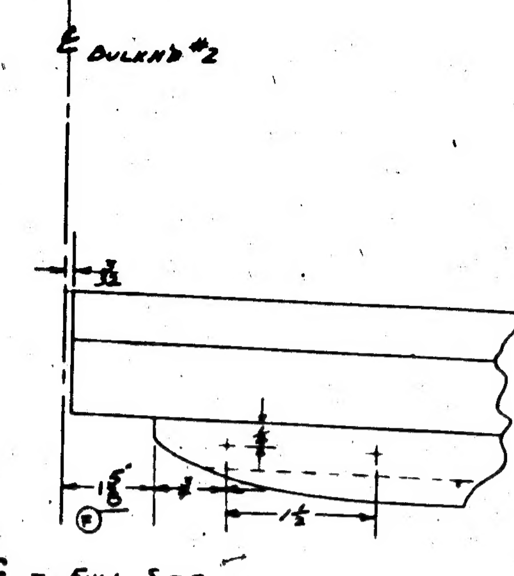
KEELSON STA #1 FWD. MAKE FROM SECT. M1262, DIE #K13428 SEE ANGLE CHART ON 28B015 (C-88476 #53 ₵ ON)

FWD

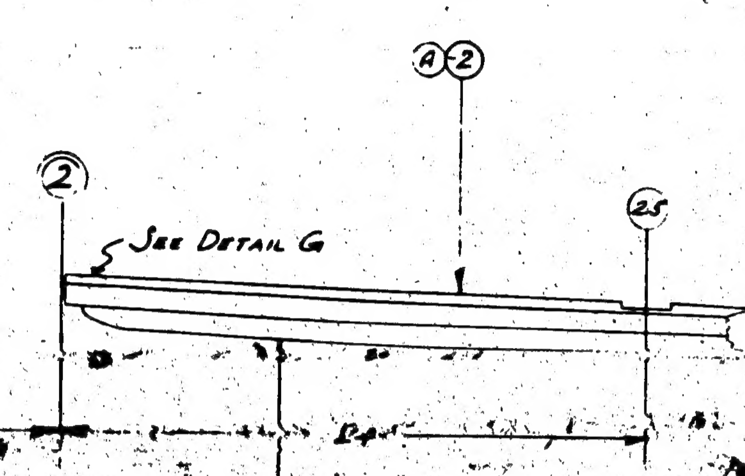
DETAIL HH FORWARD END FOR PBY-5A C88476 #53 ₵ ON

SCALE 6"=1'-0"

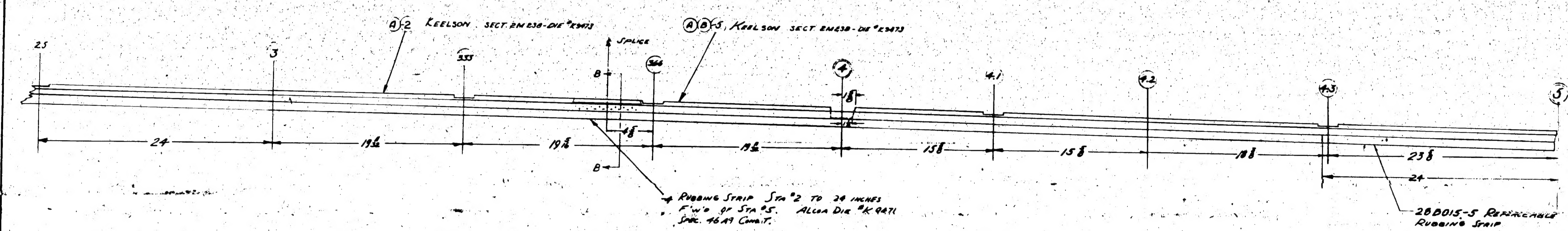




DETAIL G - FULL SIZE



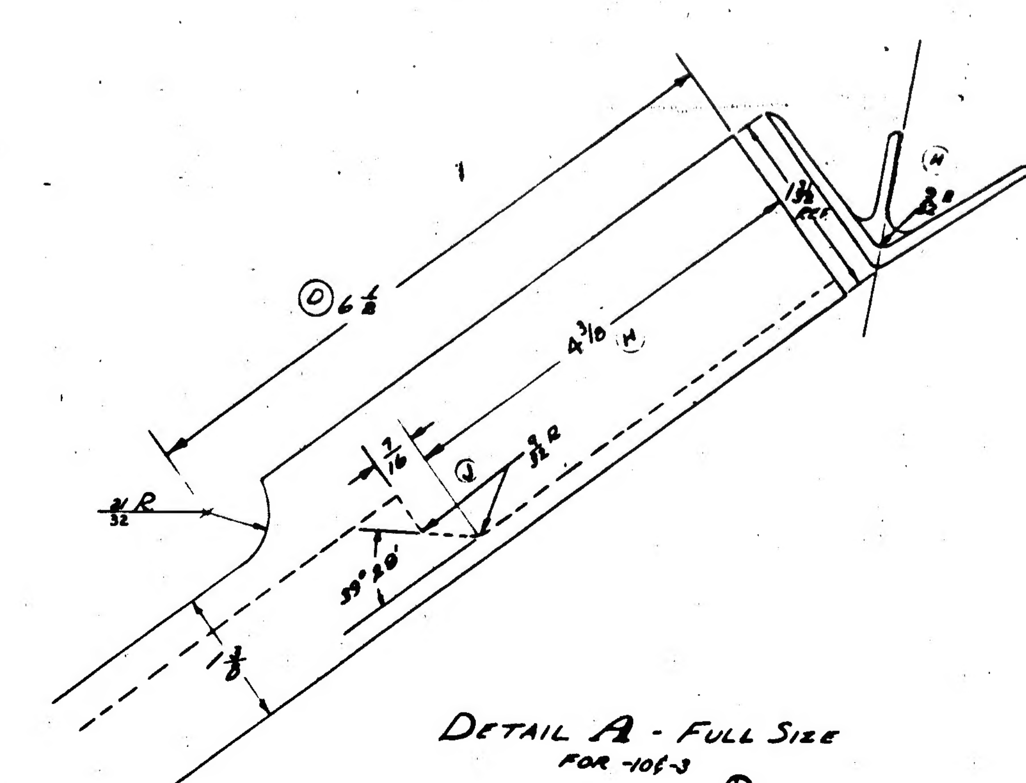
NO CENTER KEEL BETWEEN STA #1 & #2.



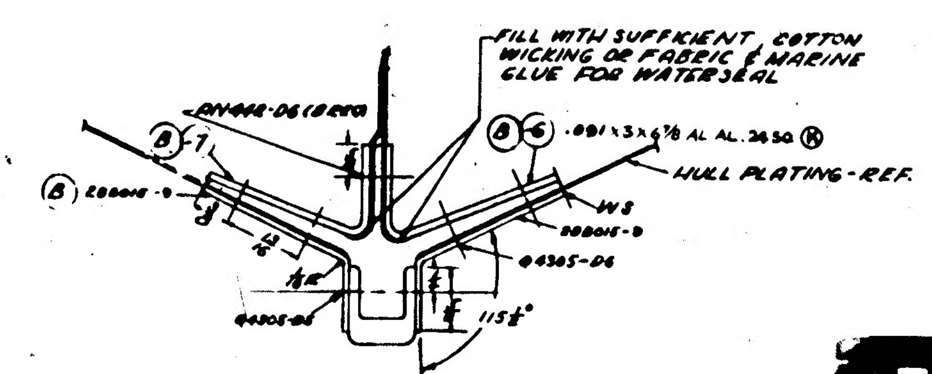
RUBBING STRIP STA #2 TO 24 INCHES FWD OF STA #5. ALCOA DIE #K9471 SPEC. 46A9 COND. T.

28B015-5 REPLACEABLE RUBBING STRIP

NOTES:- REFERENCE DRAWING 28B015 FOR KEELSON ANGLES AND CONTOUR
RIVETS THRUOUT -4 ARE AN442D6 SPACED AS SHOWN - DETAIL G.



DETAIL A - FULL SIZE
FOR -10 & -3



SECT. AT B-B - FULL SIZE

FINISH:
ANODIZE
ZINC CHROMATE PRIMER
BITUMASTIC COMPOUND
WATERTIGHT FAYING SURFACES

LET	ALTERATION	DATE	BY
A	SECT. 2 & 5 WAS ONE PIECE	5-24	[illegible]
B	ADDED 28B015-2 & 28B015-5	5-24	WSM
C	REMOVED PORTION OF CENTER		
	KEEL OF -3	5-24	WSM
D	WAS [illegible]	5-24	WSM
E	4½ DIM WAS 2¾ &	9/27	[illegible]
	REQM'TS NEXT ASS'Y PBY-5A,		
	28-5AMC & OAU-1 ADDED		
F	1⅜ DIM. WAS [illegible]	[illegible]	[illegible]
G	REPLACED [illegible] WITH WORD "NOTED" [illegible]	12-6-[illegible]	[illegible]
	NEXT ASS'Y & MODEL REQ'S		
H	4 3/16 DIM WAS 4-¼	4-[illegible]	[illegible]
	3/32 R WAS 1/16 TO 1/8		
J	IN DETAIL "A" [illegible]		
	[illegible] ADDED 22°26' & [illegible]		
	& REMOVED [illegible] DIM.	9-2[illegible]	[illegible]
K	-6 & -7, .091X2X4⅞ AL. AL. 24SO		
	WAS .091 AL. AL. 24SO, NO WT. CHG.	6-18-[illegible]	[illegible]
L	ADDED -10, DETAIL HH &		
	SECTION J-J WT. CHG NEG.	3-17-[illegible]	[illegible]

E.O. 10020
E.O. 10033
E.O. 28547
E.O. 28613
OAU-1 28-5AMC PBY-5A E.O. 39110
E.O.C. 3762
E.O. A52293

Q.N.	MODEL	NEXT ASSY.	REQ.
-10	PBY-5A	28B4166	1
-3	28-5AMN	28B4166	1
-3	28-5AMC	28B4166	1
-3	PBY-5A	28B4166	1
	28-5AMN	28B5500	1
	28-5AMC	28B5500	1
	PBY-5A	28B5500	1
	XPBY-5A	28B[illegible]	1

C88476-53 ₵ ON
C 30000, 67791 ₵ CONT.

REQUIREMENTS PER AIRPLANE

PARTS LIST PER ASSY: 28B4165-10 NOTED; 28B015-2; 28B015-3; 28B4165-7; 28B4165-6; 28B4165-5; 28B4165-3 NOTED; 28B4165-2

SCALE 3"=1'-0" & NOTED

MATERIAL: NAVY — NOTED; HEAT TREAT: COND. T [illegible]; FINISH: 28C-443

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

KEELSON - HULL STA. #0 - #5 AMPHIB.

J 28B4165

H-116